Enzymes in Sugar Processing





POLYSACCHARIDES in Sugar

Polysaccharides are long chain molecules of simple sugar linked together either straight or branched manner but in a definite fashion. Polysaccharides found in sugar cane are derived from two sources.

1. DEXTRAN

Highly branched Glucose polymer contains Alpha-1,6 along with 1-3 glycosidic linkages

2. STARCH

Storage polysaccharide formed due to metabolic activity of growing plant



Effects of Polysaccharides

Rise in Viscosity Drop in Purity

Poor Clarification

PROBLEMS

Scale formation on Heating surfaces

Increased boiling time Formation of Elongated crystals



HIGHLY COMPLEX GLUCOSE POLYMER HAVING
Alpha-1,6 &
1,3-GLYCOSIDIC
Linage

PRODUCT OF LEUCONOSTOC INFECTION CAUSES SEVERE PROCESS DEFECIENCIES

DEXTRAN

EVERY
UNIT OF
DEXTRAN
CONSUMES
FOUR
MOLECULES
OF
SUCROSE

PRODUCTION
OF POOR
QUALITY
SUGAR
DUE
TO
DEXTRAN

CREATES
HIGH
VISCOSITY
HIGH
STEAM % CANE
&
POOR
CLARIFICATION



HIGHLY COMPLEX STORAGE POLYMER HAVING
Alpha-1,4 &
1,4-GLYCOSIDIC
Linage

FOUND
HIGH IN
IMMATURE or
MATURING
CANE

CAUSES SEVERE PROCESS DIFFICULTIES

STARCH

CREATES
HIGH
VISCOSITY
HIGH
STEAM % CANE
&
POOR
CLARIFICATION

250-300PPM
STACH
IN
RAW SUGAR
CREATES
PROCESS
DIFFICULTIES
IN
REFINERIES



USE OF ENZYMES FOR DEXTRAN & STARCH REMOVAL

NZYDEX S [DEXTRANASE ENZYME]

ENZYME FOR DEXTRAN HYDROLYSIS

DOSAGE:

4-6 ppm on CANE IN MIXED JUICE

3-5 ppm IN SYRUP

10-15 ppm on RAW SUGAR IN REFINERY

NZYAMY S
[AMYLASE ENZYME]

ENZYME FOR STARCH HYDROLYSIS

DOSAGE:

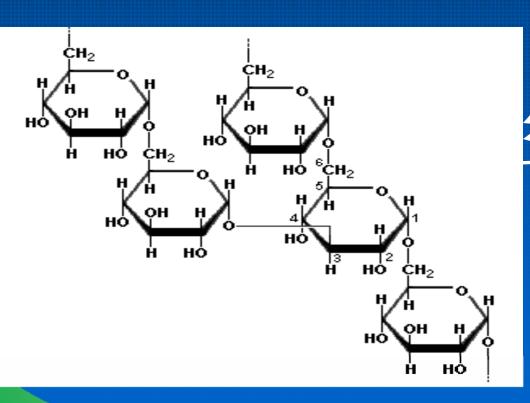
5-7 ppm on CANE IN MIXED JUICE

3-5 ppm IN SYRUP

20-30 ppm on RAW SUGAR IN REFINERY



Application of Nzydex S on Dextran in Sugar



NZYDEX-S

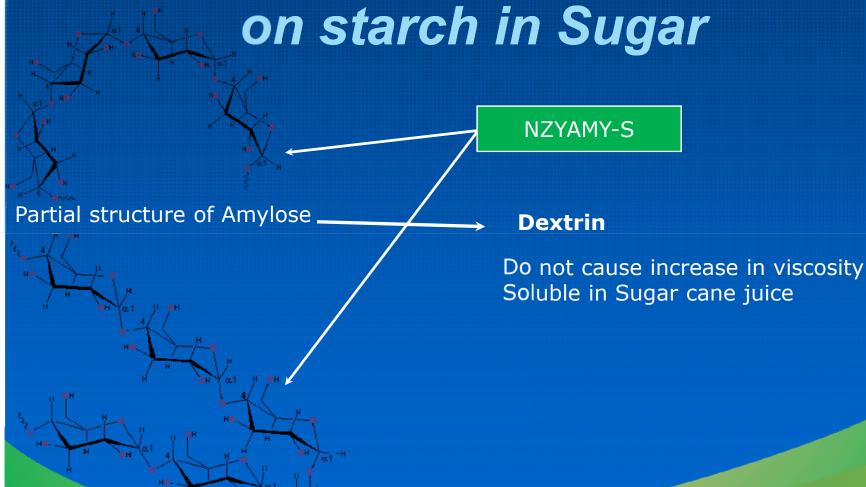
OligoSaccharides

Do not cause increase in viscosity Soluble in Sugar cane juice

Partial structure of Dextran



Application of NZYAMY-S on starch in Sugar



Partial structure of Amylopectin



Our Expertise=Your Benefit

HIGH QUALITY SUGAR

REDUCTION
IN VISCOSITY
AT SYRUP &
MASSECUITES

IMPROVEMENT
IN
BOILING RATE &
CRYSTALLIZATION

IMPROVEMENT IN CLARITY

IMPROVED EXHAUSTIBILITY OF MASSECUITES

REDUCED FINAL MOLASSES PURITY



TRIALS METHODOLOGY

- · First step is to Analyze DEXTRAN & STARCH Level at various stages of the process.
- · Samples from various stages are drawn and Enzyme application to be done at lab level to determine the enzyme dosage that will required for plant scale use.
- Dosages of the Enzymes depend on the level of DEXTRAN & STARCH at single or variable points and are different from plant to plant.



Contact Us...

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